

Seeing Solar Energy in a Different Light: Concentrating Photovoltaics (CPV)

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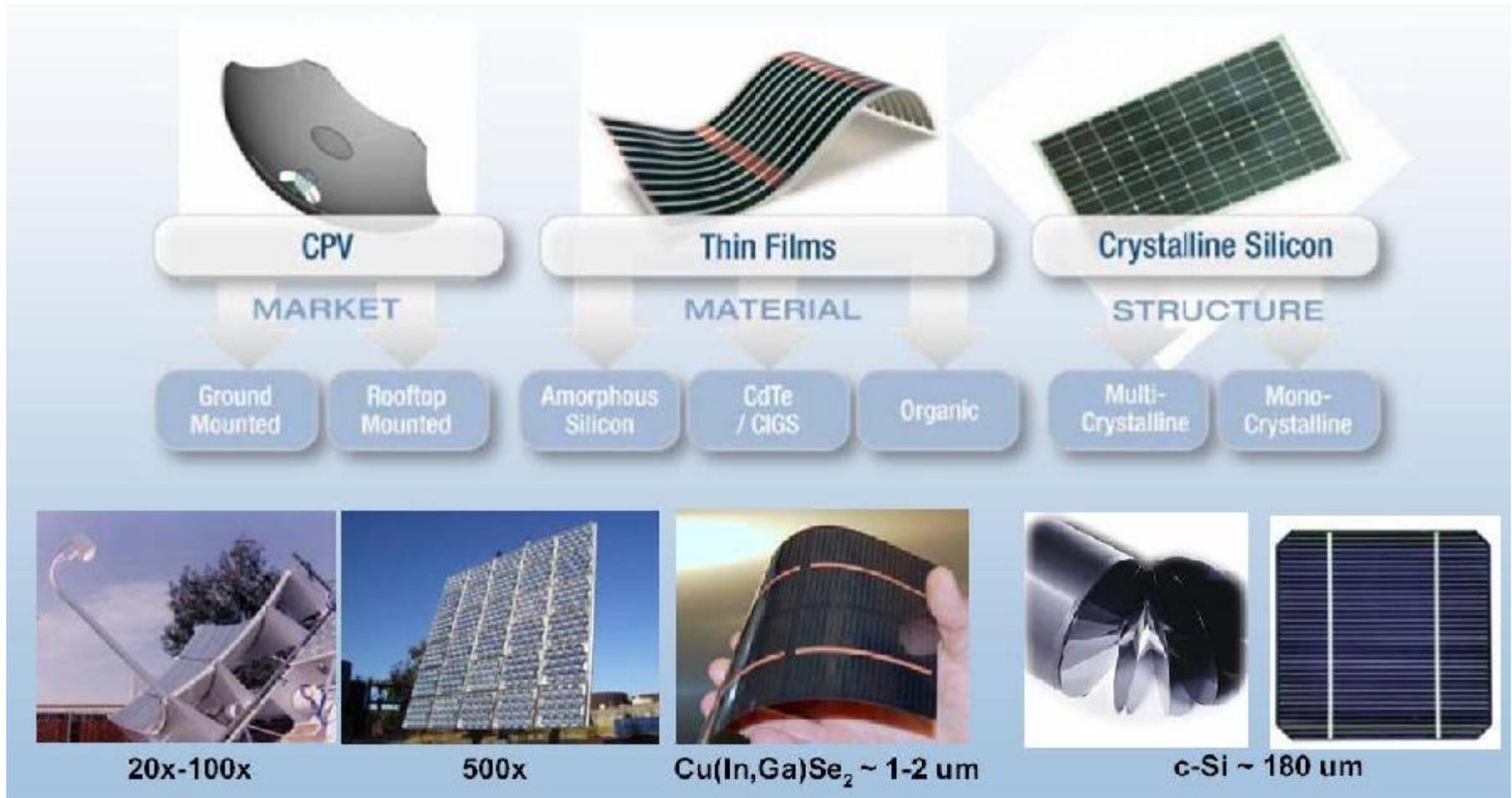
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Photovoltaics: 4GW/Yr Industry with 20%+ CAGR

Application: Power Plants and Industrial Facilities

Industrial Rooftops

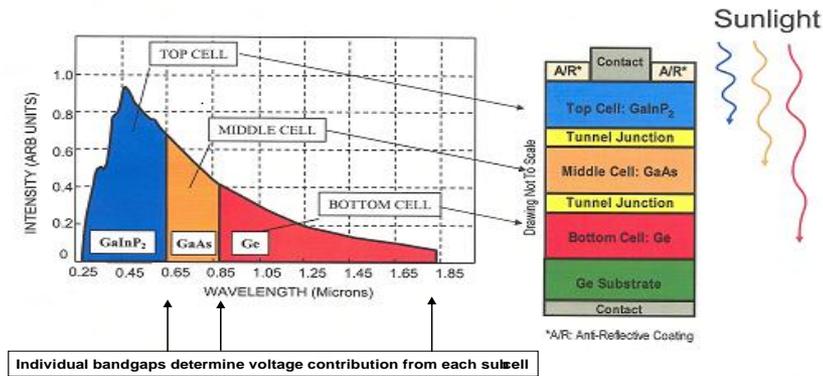
Residential Rooftops and Small Power Plants



PV Technology Comparison

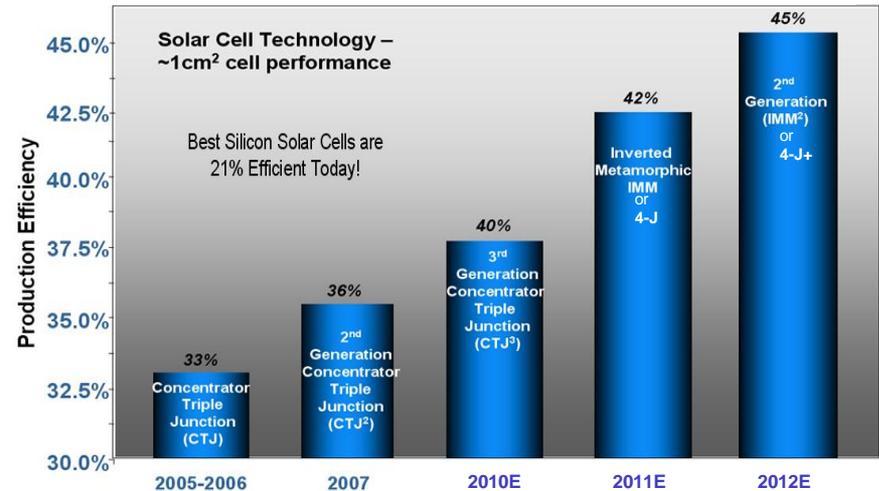
	Advantages	Disadvantages
Silicon PV Module efficiency approaching 20%+	<ul style="list-style-type: none"> • Indirect sunlight acceptable • Operates with or without tracking • Mature, robust technology 	<ul style="list-style-type: none"> • Limited efficiency improvements possible without adding tracking • Significant efficiency loss at high ambient temperatures
Thin Film PV Module efficiency approaching 10%+	<ul style="list-style-type: none"> • Indirect sunlight acceptable • Potential for lowest cost/kWh • Can be integrated into building materials 	<ul style="list-style-type: none"> • Low efficiency, long term reliability unproven • Requires significant surface area and large support structure • Efficiency loss at high ambient temperatures • Cd/Te approach utilizes scarce, environmentally-challenging materials
High Concentrating Photovoltaics (HCPV) Module efficiency >25%	<ul style="list-style-type: none"> • Potential for highest module and system efficiency • Good performance in hot climates • Potential for lowest \$/kWh/m² • Significant efficiency improvement still possible • Highest power delivery during peak loads 	<ul style="list-style-type: none"> • Requires direct sunlight, complex optics and tracking • Optical and tracking losses degrade system efficiency • Generally not cost effective below 100 kW • Long term reliability unproven
Concentrating Solar Thermal (CST) Efficiency is configuration-dependent, but could exceed 25%	<ul style="list-style-type: none"> • Efficient in large, utility-type installations • Potential to store energy • Not dependent on cell efficiency improvements 	<ul style="list-style-type: none"> • Requires direct sunlight and water for cooling • Capital intensive installation • Remote locations create permitting, land use and transmission line availability challenges • Generally not amenable to distributed power applications

Silicon and CPV Cell Comparison



- Silicon cells only capture a portion of the solar spectrum from approximately 500 to 1000 nm
- CPV cells employ three compound semiconductors connected in series to capture solar spectrum from approximately 300 to 1600 nm
- CPV's three junction structure makes better use of energy available in the solar spectrum: typical CPV cell efficiency 28% to 31% (non-concentrated illumination) compared to 18% to 21% for Si cells
- Under 1000X concentration, a 1 cm² CPV cell can furnish >25W equivalent to the power delivered by at least 10 5-inch Si solar cells

Projected Production CPV Cell Efficiencies



- Optics and tracking requirements add volume to the CPV system decreasing its W/m² advantage at the system level
- Comparison of delivered power for current 30 m² system:
 - Approximately 4kWp (Si, one-axis tracking)
 - Approximately 5.5kWp (CPV, two-axis tracking)
- CPV system requires about 30% less land area than one-axis tracking Si system to deliver the same amount of peak power

Source: Fraunhofer Institute, Spectrolab

CPV Technology Tradeoffs

Typical CPV cell performance for various cell sizes and concentrations

CPV cell active area	Estimated cells per 100 mm wafer	Concentration ratio	Estimated cell efficiency at 25°C
1 mm x 1 mm	3000	1000	>38%
7.5 mm x 7.5 mm	<100	1000	>36%
10 mm x 10mm	50	1000	>35%
9.2 mm x 9.2 mm	60	590	>37%
10 mm x 10 mm	50	500	>36%

Larger cells, lower concentration:

- Generally larger illumination area per 100 mm wafer because less volume is lost to wire bonding
- Larger illumination area yields more power per 100 mm wafer, but also poorer heat dissipation
- Much lower cell yield per 100 mm wafer; requires stringent fabrication processes to ensure high yields
- Less stringent optical specifications required to illuminate larger aperture cells

Smaller cells, higher concentration:

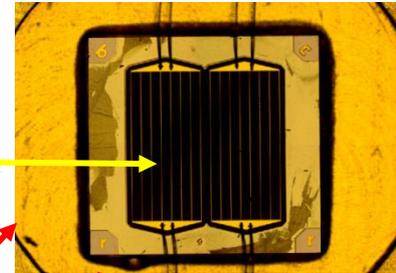
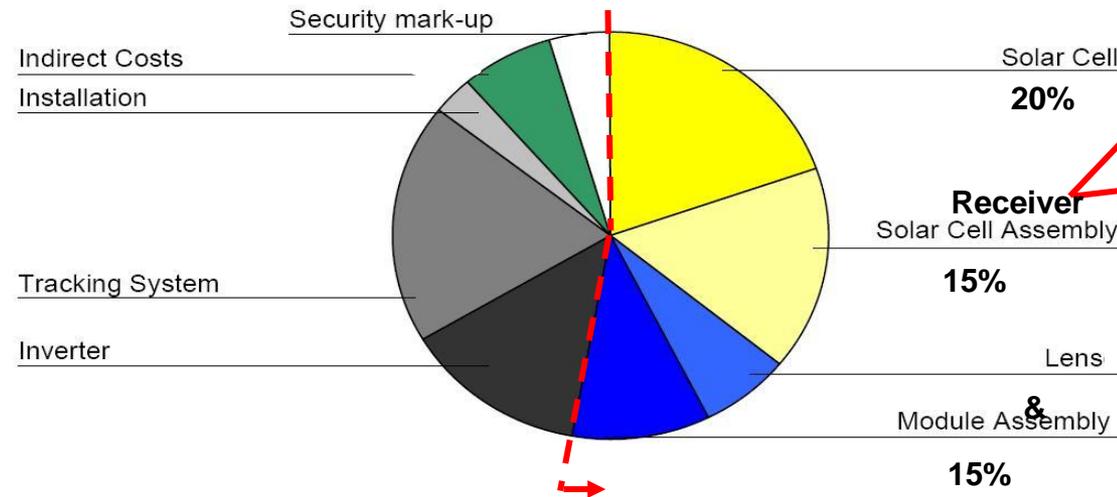
- Smaller cells have better heat dissipation, permitting higher concentration levels
- Accurate optical illumination is essential to ensure that only the active cell area is illuminated
- Much higher cell yield per 100 mm wafer, but also higher die levels costs for testing and sorting
- Module interconnection costs and resistance effects become significant for smaller cell sizes

Source: Spectrolab

CPV Value Chain

Estimated System Costs for 20 MW Production Line

Balance of Systems (BOS)



Source: Fraunhofer Institute

- ▶ Balance of System costs represent about 50% of current CPV system installed cost
- ▶ CPV cell efficiency improvements, larger wafer sizes, improved module interconnection techniques could reduce module costs to 30 to 35% of system costs
- ▶ Keys to success of CPV include achieving 30% or better AC system efficiencies, mass producible, lightweight module designs, and lower cost tracking systems

Strategic Analysis

Strengths

- ▶ Potential for best \$/kWh/m² of any solar PV technology
- ▶ Can be used for utility or distributed power applications
- ▶ Performs better than silicon and thin film PV at higher ambient temperatures
- ▶ Enjoys about 30% land usage advantage over one-axis tracking silicon systems

Opportunities

- ▶ Could have installed cost advantage over silicon PV for industrial park and commercial applications between 100 kW and 50 MW
- ▶ Module designs accommodate simple cell replacement providing an easy upgrade path to higher cell and system efficiencies
- ▶ Combined CPV and thermal system could provide electricity and heating from same system maximizing conversion efficiencies

Weaknesses

- ▶ Requires direct sunlight, concentrating optics and two-axis tracking of the sun
- ▶ No standardization of cell or module designs to date preventing volume-related cost reductions
- ▶ About 18 to 24 months of field operation to date; long-term reliability must be proven
- ▶ Relatively large solar panels require assembly at installation site or careful transportation planning

Threats

- ▶ Silicon PV systems are proven and incorporating tracking capability to increase system efficiency
- ▶ CST systems will likely capture solar utility market above 50 MW
- ▶ Utility-type CPV installations should be co-located with existing power generation plants to avoid need for new transmission lines

Summary

Concentrating Photovoltaics (CPV) offer intriguing benefits:

- ▶ Lowest potential \$/kWh/m² capability of any solar PV technology
- ▶ Amenable to centralized utility applications and distributed industrial power applications
- ▶ Significant headroom for improved cell and system efficiencies
- ▶ Small efficiency degradation at high ambient temperatures

CPV has hurdles to overcome:

- ▶ Balance of systems (i.e., trackers, inverters, installation) represent 50% or more of total installed cost
- ▶ No standardization to date on cell or optics configurations inhibits volume-related cost savings
- ▶ No major system integrator has endorsed the technology for volume deployments
- ▶ Project funding has been limited due to immaturity of technology and a lack of long-term operational performance data

How Will the Transition Evolve?

RevGen Group can provide important insights on these key questions:

- ▶ Can CPV successfully compete on performance and price with silicon and thin film PV?
 - ▶ In what applications and markets can CPV be successful?
 - ▶ What technology and operational improvements are key to CPV's success?
 - ▶ Who are the most likely winners in the CPV competition?
 - ▶ How can some of the unique advantages of CPV be exploited for a market advantage?
- 



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- ▶ Manage due diligence

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